

# Supagard Polysilazane

## Supagard Ltd

Part Number: PG-01F

Version No: 2.3

Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

Issue Date: 06/05/2024

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L.REACH.GBR.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### 1.1. Product Identifier

Product name	Supagard Polysilazane
Synonyms	Polysilazane
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); PAINT RELATED MATERIAL (including paint thinning and reducing compound)
Other means of identification	PG-01F

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Marine and automotive polish
Uses advised against	No specific uses advised against are identified.

#### 1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	SUPAGARD LIMITED
Address	19-29 Gavinton Street, Muirend, Glasgow, G44 3EF
Telephone	0141 633 5933
Fax	0141 637 7219
Website	www.supagard.com
Email	james.smyth@supagard.com

#### 1.4. Emergency telephone number


Association / Organisation	For medical advice you should contact your GP or NHS 111 (or NHS 24 in Scotland) or 111 (for 24 hour health advice)
Emergency telephone numbers	0141 633 5933 (8:30am to 5:00pm)
Other emergency telephone numbers	111, if you are a health care professional with an enquiry please visit <a href="http://www.TOXBASE.org">www.TOXBASE.org</a>

### SECTION 2 Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H226 - Flammable Liquids Category 3, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3
Legend:	1. Classification by vendor; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### 2.2. Label elements

Hazard pictogram(s)	
Signal word	Warning

#### Hazard statement(s)

H226	Flammable liquid and vapour.
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## Supagard Polysilazane

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

## Supplementary statement(s)

Not Applicable

## Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

## Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

## Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

## Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Material contains 2,2,4,4,6,6-hexamethylcyclotrisilazane, tetrapropyl orthosilicate.

## 2.3. Other hazards

dimethyl cyclosiloxanes	Listed in the European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation
dimethyl cyclosiloxanes	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
dodecamethylcyclohexasiloxane	Listed in the European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation

## SECTION 3 Composition / information on ingredients

## 3.1.Substances

See 'Composition on ingredients' in Section 3.2

## 3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	% [weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M- Factor	Nanoform Particle Characteristics
1. 1009-93-4 2.213-773-6 3.Not Available 4.Not Available	20-40	<u>2,2,4,4,6,6-</u> <u>hexamethylcyclotrisilazane</u>	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract)	Not Available	Not Available

## Supagard Polysilazane

1. CAS No 2. EC No 3. Index No 4. REACH No	% [weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M- Factor	Nanoform Particle Characteristics
			Irritation) Category 3; H315, H319, H335 [1]		
1. 682-01-9 2. 211-659-0 3. Not Available 4. Not Available	10-20	<u>tetrapropyl orthosilicate</u>	Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3; H312, H315, H319, H335 [1]	Not Available	Not Available
1. 69430-24-6 2. Not Available 3. Not Available 4. Not Available	30-50	<u>dimethyl cyclosiloxanes</u>	Flammable Liquids Category 3; H226 [1]	Not Available	Not Available
1. 540-97-6 2. 208-762-8 3. Not Available 4. Not Available	10-20	<u>dodecamethylcyclohexasiloxane</u>	Not Classified [1]	Not Available	Not Available

**Legend:** 1. Classification by vendor; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; \* EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

## SECTION 4 First aid measures

## 4.1. Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

## 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

## 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5 Firefighting measures

## 5.1. Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

## 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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## 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> </ul>
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## Supagard Polysilazane

	<ul style="list-style-type: none"> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are flammable.</li> <li>▶ Moderate fire hazard when exposed to heat or flame.</li> <li>▶ Vapour forms an explosive mixture with air.</li> <li>▶ Moderate explosion hazard when exposed to heat or flame.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>)</p> <ul style="list-style-type: none"> <li>▶ High temperature decomposition products include silicon dioxide, small amounts of formaldehyde, formic acid, acetic acid and traces of silicon polymers.</li> <li>▶ These gases may ignite and, depending on circumstances, may cause the resin/polymer to ignite.</li> <li>▶ An outer skin of silica may also form. Extinguishing of fire, beneath the skin, may be difficult.</li> <li>▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles.</li> <li>▶ When heated to extreme temperatures, (&gt;1700 deg.C) amorphous silica can fuse.</li> </ul> <p>carbon monoxide (CO) nitrogen oxides (NO<sub>x</sub>) silicon dioxide (SiO<sub>2</sub>) other pyrolysis products typical of burning organic material.</p>

## SECTION 6 Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse /absorb vapour.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Use only spark-free shovels and explosion proof equipment.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### 7.1. Precautions for safe handling

## Supagard Polysilazane

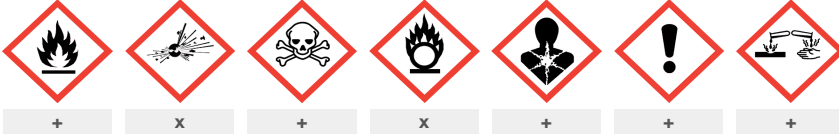
Safe handling	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid generation of static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth all lines and equipment.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
Fire and explosion protection	See section 5
Other information	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>▶ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>▶ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>▶ Keep adsorbents for leaks and spills readily available.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> <li>▶ Store in grounded, properly designed and approved vessels and away from incompatible materials.</li> <li>▶ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.</li> <li>▶ Storage tanks should be above ground and diked to hold entire contents.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
Storage incompatibility	<p>The substance may be or contains a "metalloid"</p> <p>The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium</p> <p>The electronegativities and ionisation energies of the metalloids are between those of the metals and nonmetals, so the metalloids exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which they are reacting. For example, boron acts as a nonmetal when reacting with sodium yet as a metal when reacting with fluorine. Unlike most metals, most metalloids are amphoteric- that is they can act as both an acid and a base. For instance, arsenic forms not only salts such as arsenic halides, by the reaction with certain strong acid, but it also forms arsenites by reactions with strong bases.</p> <p>Most metalloids have a multiplicity of oxidation states or valences. For instance, tellurium has the oxidation states +2, -2, +4, and +6. Metalloids react like non-metals when they react with metals and act like metals when they react with non-metals.</p> <ul style="list-style-type: none"> <li>▶ Avoid reaction with oxidising agents</li> </ul>
Hazard categories in accordance with	P5a: Flammable Liquids, P5b: Flammable Liquids, P5c: Flammable Liquids

**Supagard Polysilazane**

<b>Regulation (EC) No 2012/18/EU (Seveso III)</b>	
<b>Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of</b>	P5a Lower- / Upper-tier requirements: 10 / 50 P5b Lower- / Upper-tier requirements: 50 / 200 P5c Lower- / Upper-tier requirements: 5 000 / 50 000



X — Must not be stored together  
O — May be stored together with specific preventions  
+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

**7.3. Specific end use(s)**

See section 1.2

**SECTION 8 Exposure controls / personal protection**

**8.1. Control parameters**

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
tetrapropyl orthosilicate	Dermal 12 mg/kg bw/day (Systemic, Chronic) Inhalation 85 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 12 mg/kg bw/day (Systemic, Acute) Inhalation 85 mg/m <sup>3</sup> (Systemic, Acute) Dermal 6 mg/kg bw/day (Systemic, Chronic) * Inhalation 21 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 6 mg/kg bw/day (Systemic, Chronic) * Dermal 6 mg/kg bw/day (Systemic, Acute) * Inhalation 21 mg/m <sup>3</sup> (Systemic, Acute) * Oral 6 mg/kg bw/day (Systemic, Acute) *	10 mg/L (Water (Fresh)) 100 mg/L (Water - Intermittent release) 1 mg/L (Water (Marine)) 52 mg/kg sediment dw (Sediment (Fresh Water)) 5.2 mg/kg sediment dw (Sediment (Marine)) 4.5 mg/kg soil dw (Soil) 9600 mg/L (STP)
dimethyl cyclosiloxanes	Inhalation 97.3 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 24.2 mg/m <sup>3</sup> (Local, Chronic) Inhalation 17.3 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 5 mg/kg bw/day (Systemic, Chronic) * Inhalation 4.3 mg/m <sup>3</sup> (Local, Chronic) *	1.2 µg/L (Water (Fresh)) 0.12 µg/L (Water (Marine)) 11 mg/kg sediment dw (Sediment (Fresh Water)) 1.1 mg/kg sediment dw (Sediment (Marine)) 2.54 mg/kg soil dw (Soil) 10 mg/L (STP) 16 mg/kg food (Oral)
dodecamethylcyclohexasiloxane	Inhalation 1.22 mg/m <sup>3</sup> (Local, Chronic) Inhalation 6.1 mg/m <sup>3</sup> (Local, Acute) Inhalation 0.3 mg/m <sup>3</sup> (Local, Chronic) * Inhalation 1.5 mg/m <sup>3</sup> (Local, Acute) *	13.5 mg/kg sediment dw (Sediment (Fresh Water)) 1.35 mg/kg sediment dw (Sediment (Marine)) 66.7 mg/kg food (Oral)

\* Values for General Population

**Occupational Exposure Limits (OEL)**

**INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

**Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
tetrapropyl orthosilicate	12 mg/m <sup>3</sup>	130 mg/m <sup>3</sup>	790 mg/m <sup>3</sup>
dodecamethylcyclohexasiloxane	150 mg/m <sup>3</sup>	1,700 mg/m <sup>3</sup>	9,900 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
2,2,4,4,6,6-hexamethylcyclotrisilazane	Not Available	Not Available
tetrapropyl orthosilicate	Not Available	Not Available

**Supagard Polysilazane**

Ingredient	Original IDLH	Revised IDLH
dimethyl cyclosiloxanes	Not Available	Not Available
dodecamethylcyclohexasiloxane	Not Available	Not Available

**Occupational Exposure Banding**

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
2,2,4,4,6,6-hexamethylcyclotrisilazane	E	≤ 0.1 ppm
tetrapropyl orthosilicate	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

**MATERIAL DATA**

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- ▶ cause inflammation
- ▶ cause increased susceptibility to other irritants and infectious agents
- ▶ lead to permanent injury or dysfunction
- ▶ permit greater absorption of hazardous substances and
- ▶ acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

**8.2. Exposure controls**

**8.2.1. Appropriate engineering controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.


Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction

**Supagard Polysilazane**

	<p>apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> <li>· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.</li> <li>· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.</li> <li>· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)</li> </ul>
<p><b>8.2.2. Individual protection measures, such as personal protective equipment</b></p>	
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>
<p><b>Hands/feet protection</b></p>	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>
<p><b>Body protection</b></p>	<p>See Other protection below</p>
<p><b>Other protection</b></p>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> </ul>



## Supagard Polysilazane

- ▶ Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.
- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

Appearance	Colourless		
Physical state	Liquid	Relative density (Water = 1)	0.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	9	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	-40	Viscosity (cSt)	50
Initial boiling point and boiling range (°C)	103	Molecular weight (g/mol)	Not Available
Flash point (°C)	59	Taste	Not Available
Evaporation rate	0.5 Water=1	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	12%

## Supagard Polysilazane

Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 Toxicological information

## 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation hazard is increased at higher temperatures.</p>
Ingestion	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
Chronic	<p>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Cyclotetrasiloxanes are oestrogen-like substances which may produce reproductive effects and may be carcinogenic at high levels of exposure. Other cyclopolysiloxanes are expected to produce similar results.</p> <p>Rodents given 100 mg/kg/day (females) to 400 mg/kg/day (males) of decamethylcyclopentasiloxane, by oral gavage, were found to have increased liver weights. In inhalation studies female rodents exposed to 120 ppm for 90 days (5 day week) were found to increase liver weights. Examination of liver cells did not reveal any abnormal pathology</p> <p>Octamethylcyclotetrasiloxane administered to rats by whole body inhalation at concentrations of 500 and 700 ppm for 70 days prior to mating, through mating, gestation and lactation resulted in decreases in live litter size. Additionally, increases in the incidence of deliveries of offspring extending over an unusually long time period (dystocia) were observed at these concentrations. Statistically significant alterations in these parameters were not observed in the lower concentrations evaluated (300 and 70 ppm). In a previous range-finding study, rats exposed to vapor concentrations of 700 ppm had decreases in the number of implantation sites and live litter size. The significance of these findings to humans is not known.</p>

## Supagard Polysilazane

In developmental toxicity studies in which rats and rabbits were exposed to octamethylcyclotetrasiloxane by vapor inhalation at concentrations up to 700 ppm and 500 ppm respectively, no teratogenic effects were observed.

Repeated inhalation or oral exposure of mice and rats to octamethylcyclotetrasiloxane and decamethylcyclopentasiloxane produced an increase in liver size. No gross histopathological or significant clinical chemistry effects were observed. An increase in liver metabolizing enzymes, as well as a transient increase in the number of normal cells (hyperplasia) followed by an increase in cell size (hypertrophy) were determined to be the underlying causes of the liver enlargement. The biochemical mechanisms producing these effects are highly sensitive to rodents, while similar mechanisms in humans are insensitive.

The synthetic, amorphous silicas are believed to represent a very greatly reduced silicosis hazard compared to crystalline silicas and are considered to be nuisance dusts.

When heated to high temperature and a long time, amorphous silica can produce crystalline silica on cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling pulmonary fibrosis that may take years to develop. Discrepancies between various studies showing that fibrosis associated with chronic exposure to amorphous silica and those that do not may be explained by assuming that diatomaceous earth (a non-synthetic silica commonly used in industry) is either weakly fibrogenic or nonfibrogenic and that fibrosis is due to contamination by crystalline silica content.

Repeated exposure to synthetic amorphous silicas may produce skin dryness and cracking.

Available data confirm the absence of significant toxicity by oral and dermal routes of exposure.

Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted in a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. Differences in values may be due to particle size, and therefore the number of particles administered per unit dose.

Generally, as particle size diminishes so does the NOAEL/ LOAEL. Exposure produced transient increases in lung inflammation, markers of cell injury and lung collagen content. There was no evidence of interstitial pulmonary fibrosis.

Marine 5	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
2,2,4,4,6,6-hexamethylcyclotrisilazane	<b>TOXICITY</b>	<b>IRRITATION</b>
	Inhalation (Rat) LC50: >=4.9 mg/l4h <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50: 500 mg/kg <sup>[2]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
tetrapropyl orthosilicate	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: 2000 mg/kg <sup>[2]</sup>	Not Available
	Inhalation (Rat) LC50: 10 mg/l4h <sup>[1]</sup>	
dimethyl cyclosiloxanes	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >15248 mg/kg <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >15248 mg/kg <sup>[2]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
dodecamethylcyclohexasiloxane	<b>TOXICITY</b>	<b>IRRITATION</b>
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Rat) LD50: >2000 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>Marine 5</b>	<p>For silica amorphous:</p> <p>Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d.</p> <p>In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS. Repeated exposure (without personal protection) may cause mechanical irritation of the eye and drying/cracking of the skin.</p> <p>When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.</p> <p>After ingestion, there is limited accumulation of SAS in body tissues and rapid elimination occurs. Intestinal absorption has not been calculated, but appears to be insignificant in animals and humans. SASs injected subcutaneously are subjected to rapid dissolution and removal. There is no indication of metabolism of SAS in animals or humans based on chemical structure and available data. In contrast to crystalline silica, SAS is soluble in physiological media and the soluble chemical species that are formed are eliminated via the urinary tract without modification.</p> <p>Both the mammalian and environmental toxicology of SASs are significantly influenced by the physical and chemical properties, particularly those of solubility and particle size. SAS has no acute intrinsic toxicity by inhalation. Adverse effects, including suffocation, that have been reported were caused by the presence of high</p>
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## Supagard Polysilazane

	<p>numbers of respirable particles generated to meet the required test atmosphere. These results are not representative of exposure to commercial SASs and should not be used for human risk assessment. Though repeated exposure of the skin may cause dryness and cracking, SAS is not a skin or eye irritant, and it is not a sensitiser.</p> <p>Repeated-dose and chronic toxicity studies confirm the absence of toxicity when SAS is swallowed or upon skin contact.</p> <p>Long-term inhalation of SAS caused some adverse effects in animals (increases in lung inflammation, cell injury and lung collagen content), all of which subsided after exposure.</p> <p>Numerous repeated-dose, subchronic and chronic inhalation toxicity studies have been conducted with SAS in a number of species, at airborne concentrations ranging from 0.5 mg/m<sup>3</sup> to 150 mg/m<sup>3</sup>. Lowest-observed adverse effect levels (LOAELs) were typically in the range of 1 to 50 mg/m<sup>3</sup>. When available, the no-observed adverse effect levels (NOAELs) were between 0.5 and 10 mg/m<sup>3</sup>. The difference in values may be explained by different particle size, and therefore the number of particles administered per unit dose. In general, as particle size decreases so does the NOAEL/LOAEL.</p> <p>Neither inhalation nor oral administration caused neoplasms (tumours). SAS is not mutagenic in vitro. No genotoxicity was detected in in vivo assays. SAS does not impair development of the foetus. Fertility was not specifically studied, but the reproductive organs in long-term studies were not affected.</p> <p>For Synthetic Amorphous Silica (SAS) Repeated dose toxicity Oral (rat), 2 weeks to 6 months, no significant treatment-related adverse effects at doses of up to 8% silica in the diet.</p> <p>Inhalation (rat), 13 weeks, Lowest Observed Effect Level (LOEL) = 1.3 mg/m<sup>3</sup> based on mild reversible effects in the lungs. Inhalation (rat), 90 days, LOEL = 1 mg/m<sup>3</sup> based on reversible effects in the lungs and effects in the nasal cavity.</p> <p>For silane treated synthetic amorphous silica: Repeated dose toxicity: oral (rat), 28-d, diet, no significant treatment-related adverse effects at the doses tested. There is no evidence of cancer or other long-term respiratory health effects (for example, silicosis) in workers employed in the manufacture of SAS. Respiratory symptoms in SAS workers have been shown to correlate with smoking but not with SAS exposure, while serial pulmonary function values and chest radiographs are not adversely affected by long-term exposure to SAS.</p>
<b>TETRAPROPYL ORTHOSILICATE</b>	as n-propylsilicate
<b>Marine 5 &amp; TETRAPROPYL ORTHOSILICATE</b>	<p>For alkoxyxilanes: Low molecular weight alkoxyxilanes (including alkyl orthosilicates) are a known concern for lung toxicity, due to inhalation of vapours or aerosols causing irreversible lung damage at low doses.</p> <p>Alkoxyxilane groups that rapidly hydrolyse when in contact with water, result in metabolites that may only cause mild skin irritation. Although there appears to be signs of irritation under different test conditions, based on the available information, the alkoxyxilanes cannot be readily classified as a skin irritant.</p> <p>The trimethoxyxilane group of chemicals have previously been associated with occupational eye irritation in exposed workers who experienced severe inflammation of the cornea. Based on the collective information, these substances are likely to be severe irritants to the eyes.</p> <p>Methoxyxilanes are generally reported to possess higher reactivity and toxicity compared to ethoxyxilanes; some methoxyxilanes appear to be carcinogenic. In the US, alkoxyxilanes with alkoxy groups greater than C<sub>2</sub> are classified as moderate concern.</p> <p>Based on available information on methoxyxilanes, the possibility that this family causes skin sensitisation cannot be ruled out. Amine-functional methoxyxilanes have previously been implicated as a cause of occupational contact dermatitis, often as a result of repeated skin exposure with workers involved in the manufacture or use of the resins containing the chemical during fibreglass production.</p>
<b>2,2,4,4,6,6-HEXAMETHYLCYCLOTRISILAZANE &amp; TETRAPROPYL ORTHOSILICATE</b>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
<b>2,2,4,4,6,6-HEXAMETHYLCYCLOTRISILAZANE &amp; TETRAPROPYL ORTHOSILICATE &amp; DODECAMETHYLCYCLOHEXASILOXANE</b>	No significant acute toxicological data identified in literature search.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## Supagard Polysilazane

## 11.2 Information on other hazards

## 11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

## 11.2.2. Other information

See Section 11.1

## SECTION 12 Ecological information

## 12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
	Marine 5	Not Available	Not Available	Not Available	Not Available
2,2,4,4,6,6-hexamethylcyclotrisilazane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>118mg/l	2
	EC50	48h	Crustacea	>117mg/l	2
	NOEC(ECx)	48h	Crustacea	>=117mg/l	2
tetrapropyl orthosilicate	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96h	Fish	>201mg/l	2
	EC10(ECx)	72h	Algae or other aquatic plants	~22mg/l	2
	EC50	72h	Algae or other aquatic plants	>22mg/l	2
	EC50	48h	Crustacea	>75mg/l	2
dimethyl cyclosiloxanes	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	>=0.003mg/L	2
	EC50	96h	Algae or other aquatic plants	>0.012mg/L	2
	EC50	48h	Crustacea	>0.003mg/L	2
	LC50	96h	Fish	>0.016mg/L	2
dodecamethylcyclohexasiloxane	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	>=0.002mg/L	2
	EC50	72h	Algae or other aquatic plants	>0.002mg/L	2

**Legend:** 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Alkoxysilanes are highly toxic to algae and moderately toxic to aquatic invertebrates. e.g. the daphnid 48 hour LC50 for dimethyldiethoxysilane is 1.25 mg/l, and the 15-day algal EC50 for a number of alkoxysilanes is approximately 10 mg/l. Alkoxysilanes are used as coupling agents and are designed to hydrolyse.

Hydrolysis generally produces biodegradable alcohols.

Parameters controlling intrinsic stability and reactivity of organosilanol generated from alkoxysilanes in aqueous environments have been elucidated in several experiments. The studies indicate that the rates of hydrolysis of alkoxysilanes are generally related to their steric bulk, but demonstrate that after rate-limiting hydrolysis of the first alkoxy group steric effects are much less important.

## 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
2,2,4,4,6,6-hexamethylcyclotrisilazane	HIGH	HIGH
tetrapropyl orthosilicate	HIGH	HIGH
dimethyl cyclosiloxanes	HIGH	HIGH
dodecamethylcyclohexasiloxane	HIGH	HIGH

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
2,2,4,4,6,6-hexamethylcyclotrisilazane	LOW (LogKOW = -0.0746)
tetrapropyl orthosilicate	LOW (LogKOW = 2.0006)
dimethyl cyclosiloxanes	HIGH (LogKOW = 5.2)

**Supagard Polysilazane**

Ingredient	Bioaccumulation
dodecamethylcyclohexasiloxane	HIGH (LogKOW = 6.3286)

**12.4. Mobility in soil**

Ingredient	Mobility
2,2,4,4,6,6-hexamethylcyclotrisilazane	LOW (Log KOC = 2221)
tetrapropyl orthosilicate	LOW (Log KOC = 101400)
dimethyl cyclosiloxanes	LOW (Log KOC = 145200)
dodecamethylcyclohexasiloxane	LOW (Log KOC = 1174000)

**12.5. Results of PBT and vPvB assessment**

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✘	✘	✘
vPvB	✘	✘	✘
PBT Criteria fulfilled?	No		
vPvB	No		

**12.6. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**12.7. Other adverse effects**

No evidence of ozone depleting properties were found in the current literature.

**SECTION 13 Disposal considerations**

**13.1. Waste treatment methods**

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▶ Reduction</li> <li>▶ Reuse</li> <li>▶ Recycling</li> <li>▶ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

**SECTION 14 Transport information**

**Labels Required**

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	•3Y

**Supagard Polysilazane**

**Land transport (ADR-RID)**

14.1. UN number or ID number	1263	
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); PAINT RELATED MATERIAL (including paint thinning and reducing compound)	
14.3. Transport hazard class(es)	Class	3
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard identification (Kemler)	30
	Classification code	F1
	Hazard Label	3
	Special provisions	163 367 650
	Limited quantity	5 L
	Tunnel Restriction Code	D/E

**Air transport (ICAO-IATA / DGR)**

14.1. UN number	1263	
14.2. UN proper shipping name	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); Paint related material (including paint thinning or reducing compounds)	
14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3L
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

**Sea transport (IMDG-Code / GGVSee)**

14.1. UN number	1263	
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E , S-E
	Special provisions	163 223 367 955
	Limited Quantities	5 L

**Inland waterways transport (ADN)**

14.1. UN number	1263	
14.2. UN proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base); PAINT RELATED MATERIAL (including paint thinning and reducing compound)	
14.3. Transport hazard class(es)	3	Not Applicable

## Supagard Polysilazane

14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	F1
	Special provisions	163; 367; 650
	Limited quantity	5 L
	Equipment required	PP, EX, A
	Fire cones number	0

**14.7. Maritime transport in bulk according to IMO instruments****14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
2,2,4,4,6,6-hexamethylcyclotrisilazane	Not Available
tetrapropyl orthosilicate	Not Available
dimethyl cyclosiloxanes	Not Available
dodecamethylcyclohexasiloxane	Not Available

**14.7.3. Transport in bulk in accordance with the IGC Code**

Product name	Ship Type
2,2,4,4,6,6-hexamethylcyclotrisilazane	Not Available
tetrapropyl orthosilicate	Not Available
dimethyl cyclosiloxanes	Not Available
dodecamethylcyclohexasiloxane	Not Available

**SECTION 15 Regulatory information****15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture****2,2,4,4,6,6-hexamethylcyclotrisilazane is found on the following regulatory lists**

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

**tetrapropyl orthosilicate is found on the following regulatory lists**

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

**dimethyl cyclosiloxanes is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

EU REACH Regulation (EC) No 1907/2006 - Proposals to identify Substances of Very High Concern: Annex XV reports for commenting by Interested Parties previous consultation

Europe EC Inventory

Europe European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

**dodecamethylcyclohexasiloxane is found on the following regulatory lists**

Chemical Footprint Project - Chemicals of High Concern List

EU REACH Regulation (EC) No 1907/2006 - Proposals to identify Substances of Very High Concern: Annex XV reports for commenting by Interested Parties previous consultation

Europe EC Inventory

Europe European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

**Additional Regulatory Information**



**Supagard Polysilazane**

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

**Information according to 2012/18/EU (Seveso III):**

<b>Seveso Category</b>	P5a, P5b, P5c
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**15.2. Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

**National Inventory Status**

<b>National Inventory</b>	<b>Status</b>
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (2,2,4,4,6,6-hexamethylcyclotrisilazane)
Canada - NDSL	No (tetrapropyl orthosilicate; dimethyl cyclosiloxanes; dodecamethylcyclohexasiloxane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	No (2,2,4,4,6,6-hexamethylcyclotrisilazane)
New Zealand - NZIoC	No (2,2,4,4,6,6-hexamethylcyclotrisilazane)
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (2,2,4,4,6,6-hexamethylcyclotrisilazane; tetrapropyl orthosilicate; dodecamethylcyclohexasiloxane)
Vietnam - NCI	No (2,2,4,4,6,6-hexamethylcyclotrisilazane)
Russia - FBEPH	No (tetrapropyl orthosilicate)
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i>

**SECTION 16 Other information**

<b>Revision Date</b>	06/05/2024
<b>Initial Date</b>	06/05/2024

**Full text Risk and Hazard codes**

<b>H312</b>	Harmful in contact with skin.
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**Other information**

**Ingredients with multiple cas numbers**

<b>Name</b>	<b>CAS No</b>
dimethyl cyclosiloxanes	69430-24-6, 541-02-6

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

**Definitions and abbreviations**

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit

**Supagard Polysilazane**

- TEEL: Temporary Emergency Exposure Limit,
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
  
- AIIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

**Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]**

<b>Classification according to regulation (EC) No 1272/2008 [CLP] and amendments</b>	<b>Classification Procedure</b>
Flammable Liquids Category 3, H226	Expert judgement
Skin Corrosion/Irritation Category 2, H315	Expert judgement
Serious Eye Damage/Eye Irritation Category 2, H319	Expert judgement
Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , H335	Expert judgement